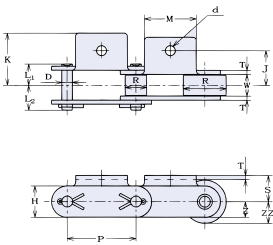
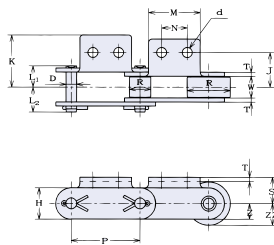


Double Pitch Attachment Chains

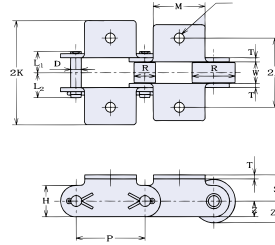
A-1 attachment



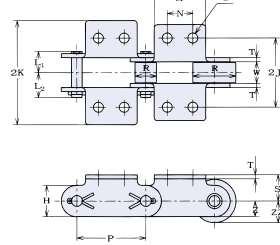
A-2 attachment



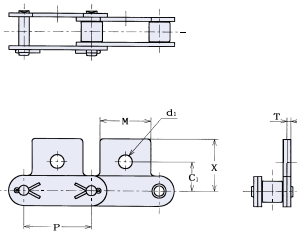
K-1 attachment



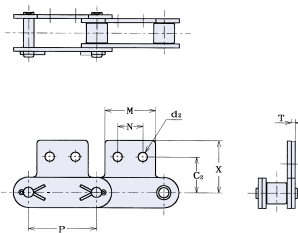
K-2 attachment



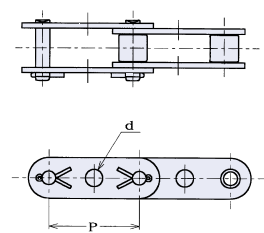
SA-1 attachment



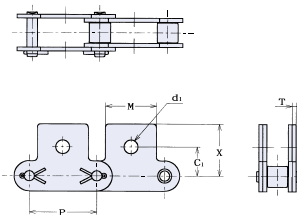
SA-2 attachment



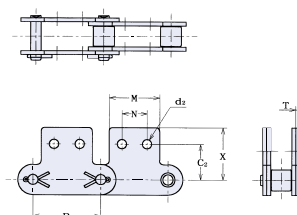
GK-1 attachment



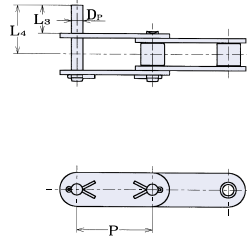
SK-1 attachment



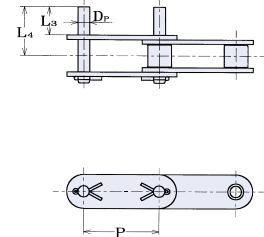
SK-2 attachment



D-1 attachment



D-3 attachment



BASIC SPECS FOR ASSEMBLING ATTACHMENT

SY Chain No. (ANSI)	Dimensions - mm								Average Ultimate Strength kN	Average Chain Weight kg/m
	Pitch P	Roller		Pin		Plate				
		Width W	Dia. R	Dia. D	Length L1 L2	Height H	Thick. T			
C2040	25.40	7.95	7.92	3.96	8.2	9.1	11.4	1.5	16.7	0.48
C2042			15.88							0.82
C2050	31.75	9.53	10.16	5.08	10.3	11.6	15.0	2.0	29.5	0.82
C2052			19.05							1.26
C2060H	38.10	12.70	11.91	5.95	14.4	16.7	17.0	3.2	40.2	1.38
C2062H			22.23							2.08
C2080H	50.80	15.88	15.88	7.93	17.8	21.1	22.6	4.0	68.6	2.32
C2082H			28.58							3.36
C2100H	63.50	19.05	19.05	9.53	21.1	24.6	28.6	4.8	107.9	3.46
C2102H			39.67							5.64
C2120H	76.20	25.40	22.23	11.10	26.3	30.7	34.9	5.6	151.0	4.92
C2122H			44.45							7.87
C2160H	101.60	31.75	28.58	14.28	28.5	33.1	47.6	7.2	257.9	8.02
C2162H			57.15							12.77

A-1,A-2,K-1,K-2, ATTACHMENT

SY Chain No.		Dimensions - mm								
Standard Roller	Carrier Roller	M	d	N	S	Z	ZZ	A-1, A-2		K-1, K-2
								J	K	2J
C2040	C2042	19.1	3.6	9.5	9.1	5.7	- 7.94	12.7	19.1	25.4
C2050	C2052	23.8	5.2	11.9	11.1	7.5	- 9.53	15.9	24.2	31.8
C2060H	C2062H	28.6	5.2	14.3	14.7	8.5	- 11.11	21.4	31.2	42.8
C2080H	C2082H	38.1	6.8	19.1	19.1	11.3	- 14.29	27.8	40.6	55.6
C2100H	C2102H	47.6	8.8	23.8	23.4	14.3	- 19.84	33.3	50.0	66.6
C2120H	C2122H	57.2	10.5	28.6	27.8	17.4	- 22.22	39.7	61.9	79.4
C2160H	C2162H	76.2	14.0	38.1	36.5	23.8	- 28.58	52.4	76.1	104.8

SA-1,SA-2,SK-1,SK-2 ATTACHMENT

SY Chain No.		Dimensions - mm								
Standard Roller	Carrier Roller	M	X	Z	ZZ	SA-1, SK-1		SA-2, SK-2		
						C1	d1	C2	d2	N
C2040	C2042	19.1	19.8	5.7	- 7.94	11.1	5.2	13.5	3.6	9.5
C2050	C2052	23.8	24.6	7.5	- 9.53	14.3	6.8	15.9	5.2	11.9
C2060H	C2062H	28.6	30.6	8.5	- 11.11	17.5	8.8	19.1	5.2	14.3
C2080H	C2082H	38.1	40.2	11.3	- 14.29	22.2	10.5	25.4	6.8	19.1
C2100H	C2102H	47.6	50.3	14.3	- 19.84	28.6	14.0	31.8	8.8	23.8
C2120H	C2122H	57.2	61.1	17.4	- 22.22	33.3	16.0	37.3	10.5	28.6
C2160H	C2162H	76.2	76.2	23.8	- 28.58	44.5	21.0	50.8	14.0	38.1

D-1,D-3,GK-1 ATTACHMENT

SY Chain No.		Dimensions - mm				Additional Weight	
Standard Roller	Carrier Roller	D-1, D-3			GK-1	D-1	D-3
		Dp	L3	L4	d	g/pc	
C2040	C2042	3.96	9.5	16.8	4.1	0.9	1.8
C2050	C2052	5.08	11.9	21.1	6.4	1.8	3.6
C2060H	C2062H	5.95	14.3	27.5	6.4	3.0	6
C2080H	C2082H	7.93	19.1	35.6	8.1	7	14
C2100H	C2102H	9.53	23.8	43.2	10.1	12	24
C2120H	C2122H	11.10	28.6	53.0	12.1	20	40
C2160H	C2162H	14.28	38.1	69.0	-	44	88

To be added to chain weight for each attachment used.